

- f) $\text{FH}_2\text{C}-$,
- g) $\text{F}_2\text{HC}-$, and
- h) $(\text{C}_3-\text{C}_6)\text{cycloalkyl}$;

R^{19} is selected from the group consisting of:

- a) CH_3 ,
- b) CH_2Cl ,
- c) $\text{CH}_2\text{CH}=\text{CH}_2$,
- d) aryl, and
- e) CH_2CN ;

R^{20} is OH , $\text{CH}_3\text{O}-$, or F ;

R^{21} is:

- a) CH_3- ,
- b) HOCH_2- ,
- c) aniline, or
- d) $(\text{CH}_3)_2\text{N}-\text{CH}_2-$,

R^{22} is selected from the group consisting of:

- a) $\text{HO}-$
- b) $\text{CH}_3\text{O}-$
- c) $\text{H}_2\text{N}-$
- d) $\text{CH}_3\text{OC}(\text{O})\text{O}-$,
- e) $\text{CH}_3\text{C}(\text{O})\text{OCH}_2\text{C}(\text{O})\text{O}-$,
- f) aryl- $\text{CH}_2\text{OCH}_2\text{C}(\text{O})\text{O}-$,
- g) $\text{HO}(\text{CH}_2)_2\text{O}-$,
- h) $\text{CH}_3\text{OCH}_2\text{O}(\text{CH}_2)_2\text{O}-$, and
- i) $\text{CH}_3\text{OCH}_2\text{O}-$;

m is 0 or 1;

n is 1-3;

p is 0-2; and

aryl is unsubstituted phenyl or phenyl substituted with one of the following:

- a) F ,
- b) Cl ,

- c) OCH_3 ,
- d) OH ,
- e) NH_2 ,
- f) $(\text{C}_1\text{-C}_4)\text{alkyl}$,
- g) $\text{OC}(\text{O})\text{OCH}_3$, or
- h) NO_2 ;

and protected forms thereof.

52. The method of claim 51 wherein R^1 is selected from the group consisting of 3-fluoro-4-[4-(benzyloxycarbonyl)-1-piperazinyl]phenyl, 3-fluoro-4-(4-morpholinyl)phenyl, 4-(1,1-dioxohexahydro-1 λ^6 -thiopyran-4-yl)-3-fluorophenyl, 3-fluoro-4-tetrahydro-2H-thiopyran-4-ylphenyl, 3,5-difluoro-4-(4-thiomorpholinyl)phenyl, 3-fluoro-4-(3-thietanyl)phenyl, and 4-(1,1-dioxido-3-thietanyl)-3-fluorophenyl.

53. The method of claim 49 wherein R^3 is $\text{C}_4\text{-C}_7$ tertiary alkyl.

54. The method of claim 53 wherein R^3 is tertiary butyl.

55. The method of claim 49 wherein R^2 is methyl.

56. The method of claim 49 wherein X is Cl.